

### **DISCLAIMER:**

The installation, maintenance, or removal of an antenna requires qualified, experienced personnel. You must refer to the appropriate local safety codes and ensure proper electrical and electromagnetic compatibility before proceeding with the installation. All local codes shall take precedence over information in this document. Antenna systems should be inspected once a year by qualified personnel to verify proper installation, maintenance, and condition of equipment. Communication Components Antennas Inc. disclaims any liability or responsibility for the results of improper or unsafe installation.



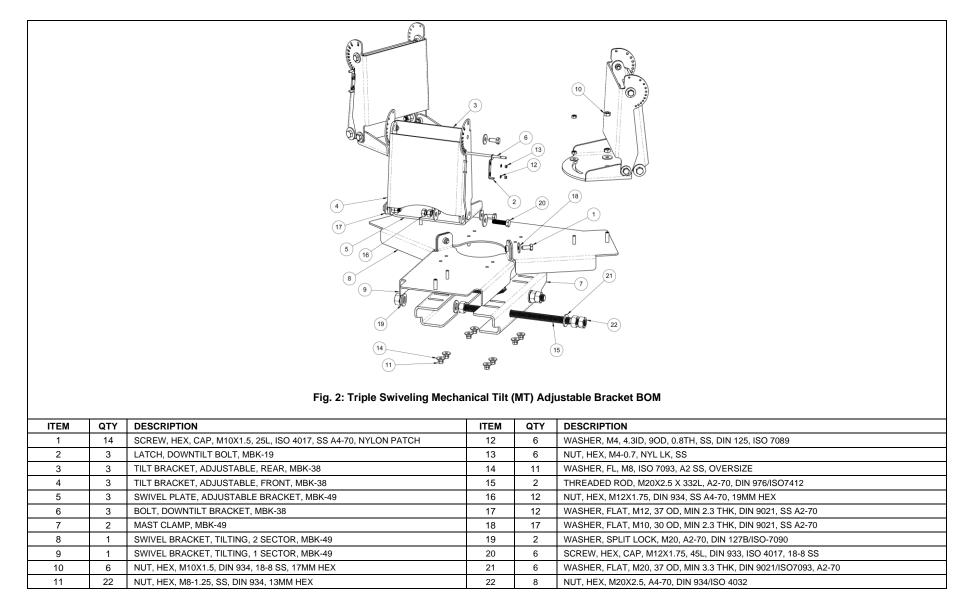
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ITEM	QTY	DESCRIPTION	ITEM	QTY	DESCRIPTION		
1	6	SCREW, HEX, CAP, M10X1.5, 25L, ISO 4017, SS A4-70, NYLON PATCH	10	2	THREADED ROD, M12X1.75, 300L, DIN 976, SS A2-70		
2	2	MAST CLAMP, MBK-49	11	12	NUT, HEX, M12X1.75, DIN 934, SS A4-70, 19MM HEX		
3	1	SWIVEL BRACKET, FIXED, 1 SECTOR, MBK-49	12	12	WASHER, FLAT, M12, 37 OD, MIN 2.3 THK, DIN 9021, SS A2-70		
4	1	SWIVEL BRACKET, FIXED, 2 SECTOR, MBK-49	13	9	WASHER, FLAT, M10, 30 OD, MIN 2.3 THK, DIN 9021, SS A2-70		
5	1	GUSSET, FIXED BRACKET, MBK-49	14	2	WASHER, SPLIT LOCK, M12, DIN 127B, STEEL, SS A2-70		
6	3	SWIVEL PLATE, FIXED BRACKET, MBK-49	15	6	SCREW, HEX, CAP, M12X1.75, 45L, DIN 933, ISO 4017, 18-8 SS		
7	6	NUT, HEX, M10X1.5, DIN 934, 18-8 SS, 17MM HEX	16	6	WASHER, FLAT, M20, 37 OD, MIN 3.3 THK, DIN 9021/ISO 7093, A2-70		
8	30	NUT, HEX, M8-1.25, SS, DIN 934, 13MM HEX	17	8	NUT, HEX, M20X2.5, A4-70, DIN 934/ISO 4032		
9	15	WASHER, FL, M8, ISO 7093, A2 SS, OVERSIZE					
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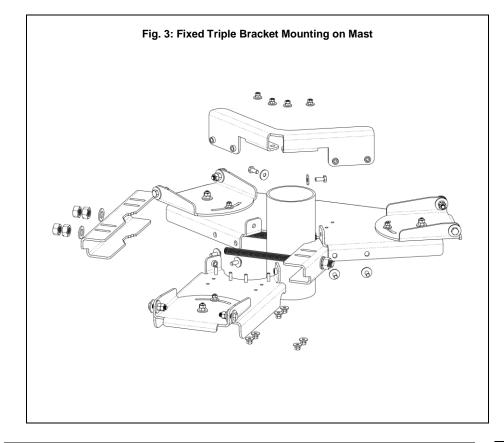
#### Step Task

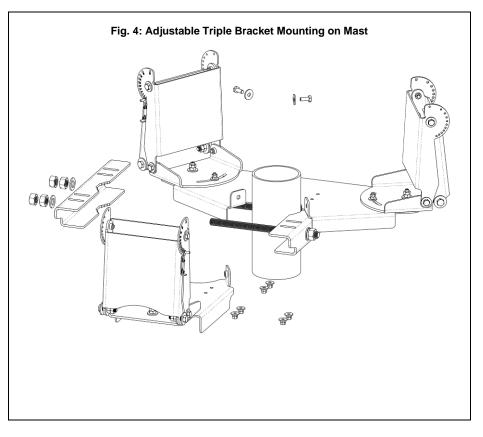
1 The Triple Mounting Kit is intended for antennas with a pitch of 1300 mm between hinge brackets. It will provide mechanical tilt capability of 0°-20°, and azimuth swiveling of ±30°. The Fixed Bracket (Fig. 1) only provides swiveling, while the Adjustable Bracket (Fig. 2) provides tilt and swiveling. The Brackets will arrive assembled for the Downtilt Setup but the hardware will not be torqued. Apply an anti-seize lubricant conforming to MIL-A-907E to the M20 threaded rods before tightening.











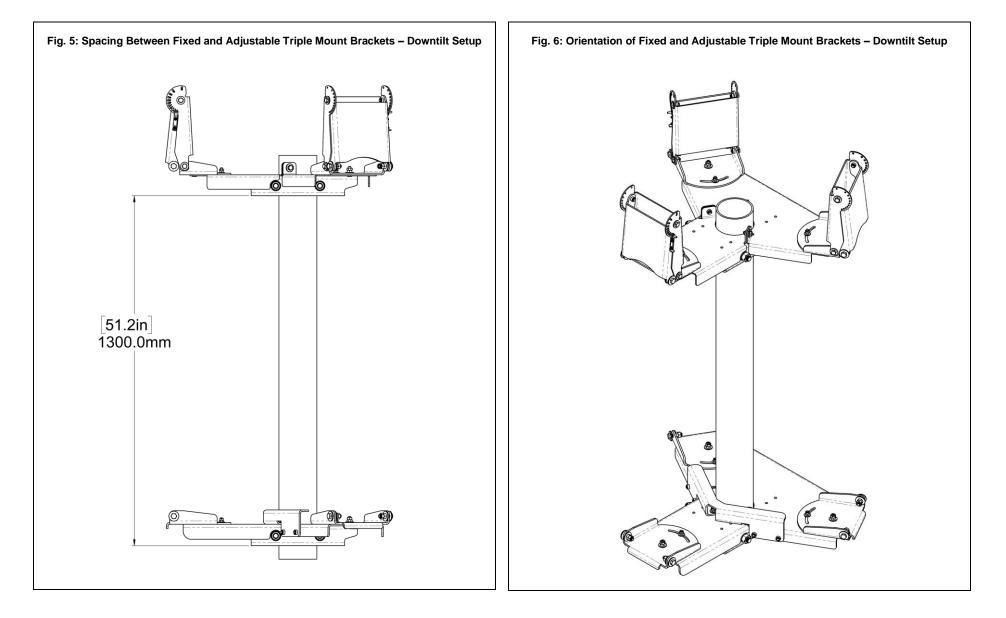
### Step Task

2 Apply an anti-seize lubricant conforming to MIL-A-907E to the M20 threaded rods before tightening. Attach the Fixed Triple Mount Bracket by separating one Mast Clamp from the assembly, by removing some of the associated hardware (see Fig. 3). Place the Bracket on the mast at the correct height in the orientation shown, and also pointing in the desired direction as shown in Fig. 5. Reinstall the Mast Clamp and the associated hardware. Adjust the M20 threaded rods to balance the protrusion on either side and tighten the M20 nuts to a torque of 150±5.0 N-M (111±3.5 ft-lbs.). Then tighten all sixteen M8 nuts (on the underside) to a torque of 9.5±0.5 N-M (7.0±0.5 ft-lb.).

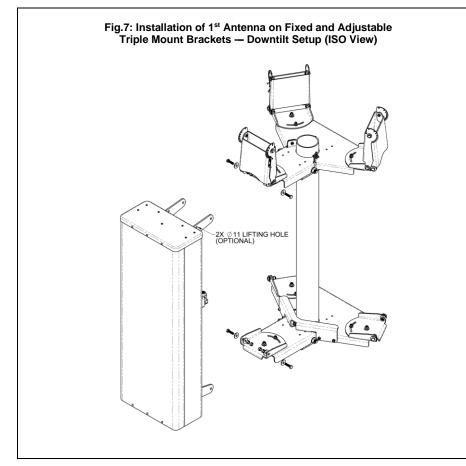
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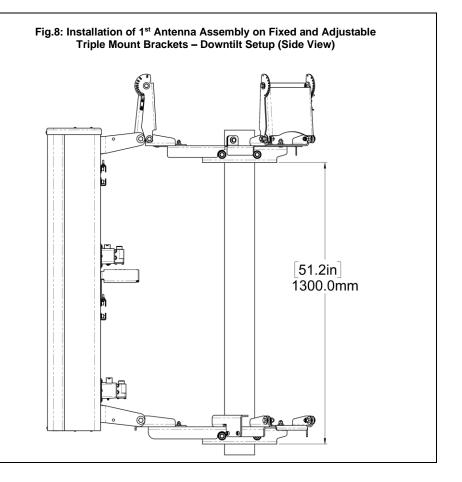
3 Apply an anti-seize lubricant conforming to MIL-A-907E to the M20 threaded rods before tightening. Attach the Adjustable Triple Mount Bracket by separating one Clamp Bracket from the assembly, by removing some of the associated hardware (see Fig. 4). Place the Bracket on the mast in the orientation shown, at a height of 1300 mm above the Fixed Bracket (see Fig. 5) and also pointing in the same direction as shown in Fig. 6. Reinstall the Clamp Bracket and associated hardware. Adjust the M20 threaded rods to balance the protrusion on either side and tighten the M20 nuts to a torque of 150±5.0 N-M (111±3.5 ft-lbs.). Then tighten all sixteen M8 nuts (on the underside) to a torque of 9.5±0.5 N-M (7.0±0.5 ft-lb.).





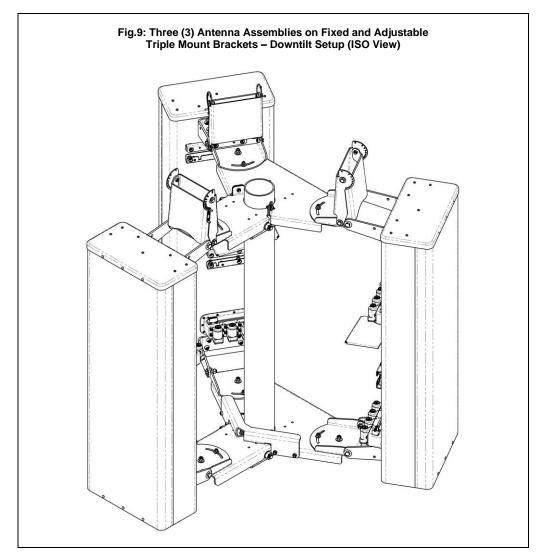






Step	Task	Step	Task
4	Install the 1 <sup>st</sup> antenna on to both Brackets using the M12 hardware provided as shown in Fig. 7. Torque M12 hardware to 54±2.5 N-M (40±2 ft-lbs.). If further alignment is required loosen the M20 hardware while supporting the mast brackets in place and adjust the alignment of the 1 <sup>st</sup> antenna in the		Once properly aligned torque M20 clamp hardware to $150\pm5.0$ N-M ( $111\pm3.5$ ft-lbs.). Then tighten all M10 bolts and nuts to a torque of $25.0\pm1.5$ N-M ( $18.5\pm1.5$ ft-lbs.), and tighten the M8 nuts to a torque of $9.5\pm0.5$ N-M ( $18.5\pm1.5$ ft-lbs.). Completed installation with 0° Mechanical Downtilt should appear as shown in Fig. 8.
	direction specified by the site engineer. The orientation of the Antenna is normal to the sector unless specifically required otherwise.	7	Radios can now be installed following separate Radio installation guides.

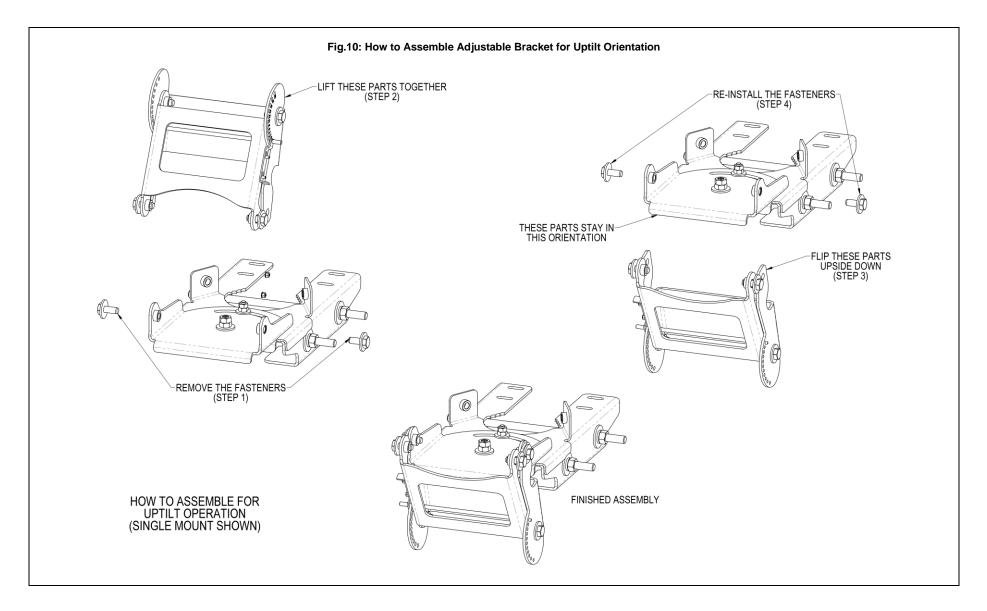




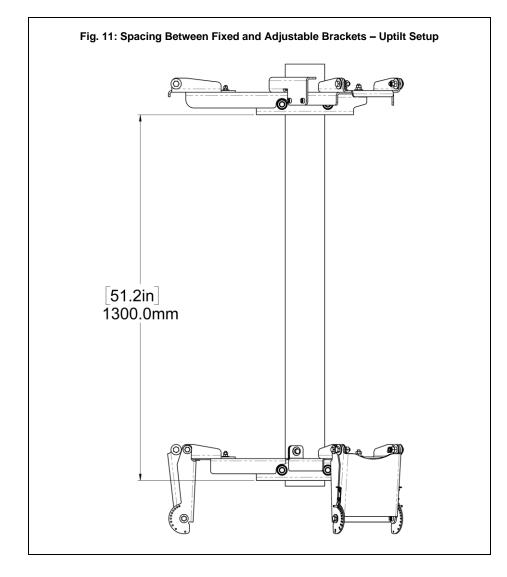
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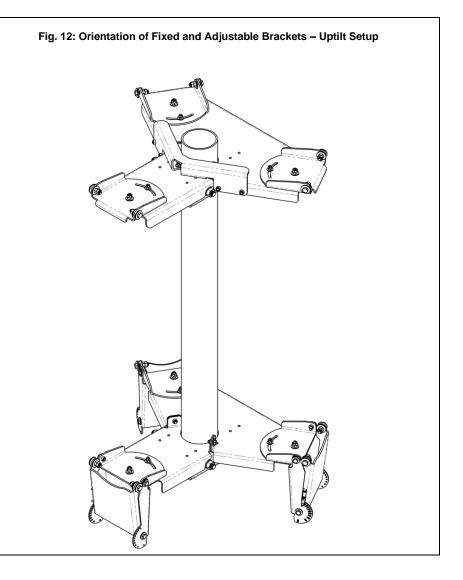
8 Install additional Antennas by repeating Steps 4-6.



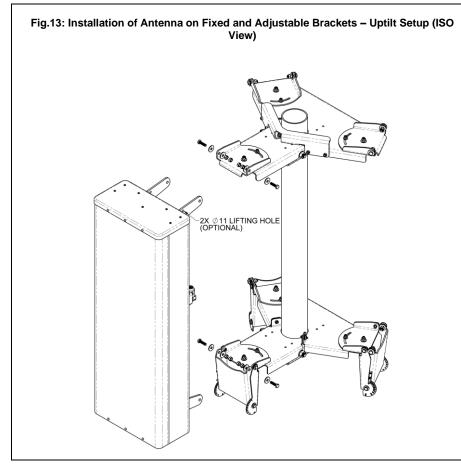






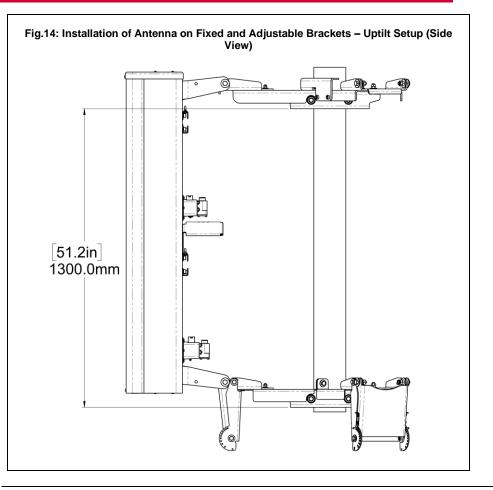






#### Step Task

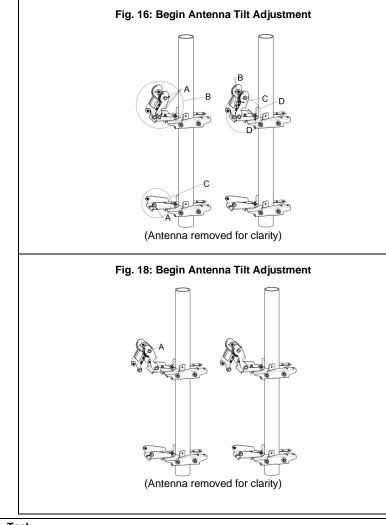
4 Install the antenna/radio assembly on to both Brackets using the M12 hardware provided as shown in Fig. 13. Torque M12 hardware to 54±2.5 N-m (40±2 ft-lbs.). If further alignment is required loosen the M20 hardware holding the mast brackets in place and adjust the alignment of the antenna/radio assembly in the direction specified by the site engineer. The orientation of the Antenna is normal to the sector unless specifically required otherwise.



### Step Task

- 5 Once properly aligned torque M20 clamp hardware to 150±5.0 N-M (111±3.5 ft-lbs.). Then tighten all M10 bolts and nuts to a torque of 25.0±1.5 N-M (18.5±1.5 ft-lbs.), and tighten the M8 nuts to a torque of 9.5±0.5 N-M (18.5±1.5 ft-lbs.).
- Completed installation with 0° Mechanical Uptilt should appear as shown in Fig. 13.
- 7 Radios can now be installed following separate Radio installation guides.





### Step Task

9 CAUTION! Properly support and control the antenna before making any adjustments. Perform Steps 9 thru 12 on one antenna at a time. At the 0° MDT (Mechanical Downtilt) position, loosen all fasteners labeled 'A', on both sides of the brackets (Fig. 16). Repeat individually for the 2<sup>nd</sup> and 3<sup>rd</sup> antenna/radio assemblies.

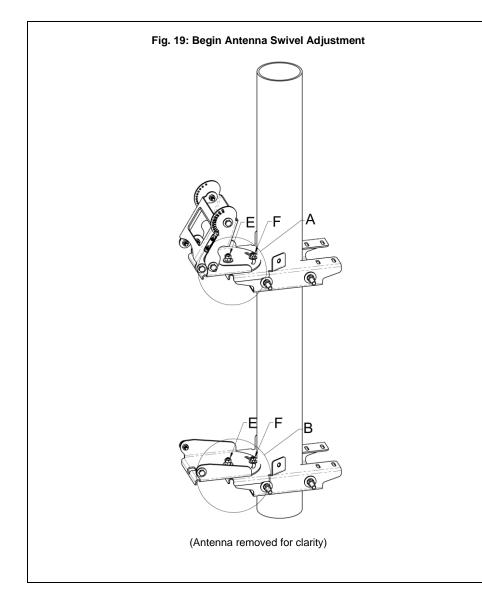
Fig. 17: MDT Adjustment Details A, B, C and D **INSERT TILT BOLT** HERE **DETAIL A SCALE 1 : 1** DETAIL D SCALE 1 : 2 DETAIL C SCALE 1 : 2 DETAIL B SCALE 1 : 2

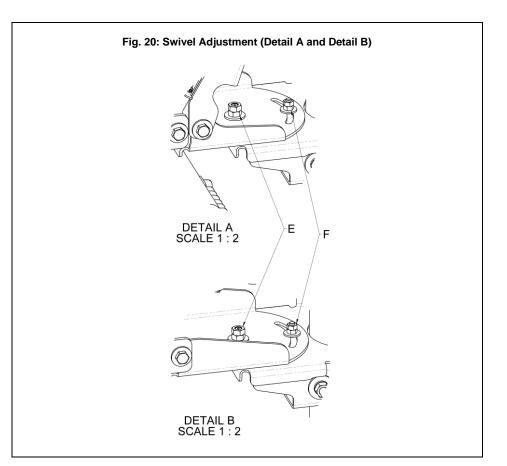
#### Step Task

- 10 Loosen two nuts 'B', slide back the latch 'C', support the antenna and remove the downtilt bolt 'D' (Fig. 16).
- 11 Allow the antenna to move such that the hole designated '8' (8° MDT) lines up with the mating hole immediately behind (Fig. 17).
- 12 Insert the downtilt bolt all the way, slide the latch up to engage with the downtilt bolt (Fig. 17), and tighten the two nuts to a torque of 2.5±0.2 Nm (2.0±0.2 ft-lbs.). Then tighten the fasteners loosened in step 9 to their proper torque values.

50-000227-02-01 Installation Guide







#### Step Task

13 To adjust the azimuth direction, on one antenna/radio assembly at a time, loosen the four M10 nuts 'E' and the four M8 nuts 'F'. Simply rotate the antenna to the desired position and tighten the four M8 nuts to a torque of 9.5±0.5 N-M (18.5±1.5 ft-lbs.). Then tighten the four M10 nuts to a torque of 25.0±1.5 N-M (18.5±1.5 ft-lbs.). This can be done at any tilt setting. Repeat as necessary for the other antenna assemblies.